



SPIRAL POINT TAPS

Plug/Through Hole

- Fractional screw sizes.
- Angled flutes push chips ahead of tap to prevent flutes from clogging.
- Also known as 'gun taps'.
- Bright finish.

Size-Threads per Inch	Overall Length	Length of Thread	# of Flutes
1/4"-20	2-1/2"	1"	2
1/4"-28	2-1/2"	1"	2
5/16"-18	2-23/32"	1-1/8"	2
5/16"-24	2-23/32"	1-1/8"	2
3/8"-16	2-15/16"	1-1/4"	3
3/8"-24	2-15/16"	1-1/4"	3
7/16"-14	3-5/32"	1-7/16"	3
7/16"-20	3-5/32"	1-7/16"	3
1/2"-13	3-3/8"	1-21/32"	3
1/2"-20	3-3/8"	1-21/32"	3
9/16"-12	3-19/32"	1-21/32"	3
9/16"-18	3-19/32"	1-21/32"	3
5/8"-11	3-13/16"	1-13/16"	3
5/8"-18	3-13/16"	1-13/16"	3
3/4"-10	4-1/4"	2"	3
3/4"-16	4-1/4"	2"	3
7/8"-9	4-11/16"	2-7/32"	3
7/8"-14	4-11/16"	2-7/32"	3
1"-8	5-1/8"	2-1/2"	3
1"-12	5-1/8"	2-1/2"	3
1"-14	5-1/8"	2-1/2"	3

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